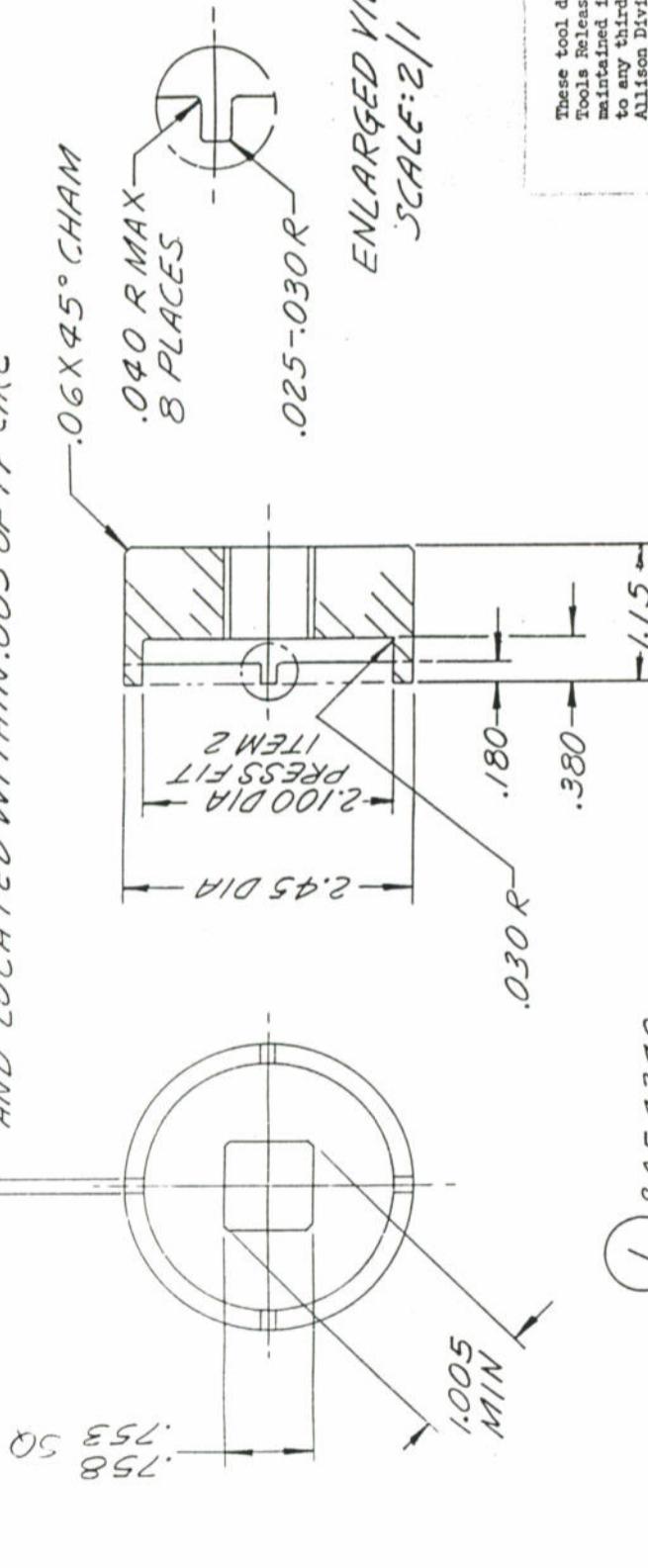


ZONE	ltr	DESCRIPTION	DATE	APPROVED
				X

.105-.110 4 LUGS EQUALLY SPACED  
AND LOCATED WITHIN .005 OF TP C/R/C



ENLARGED VIEW  
SCALE: 2/1

These tool drawings are furnished in accord with the terms of the DNA  
Tools Release Agreement. The aperture cards or drawings are to be  
maintained in the custody of the recipient and shall not be disclosed  
to any third party without specific written consent of Detroit Diesel.  
Allison Division of GM.

2 1 PILOT		BRASS	
ITEM NO.	NO. REOD	NOMENCLATURE OR DESCRIPTION	CODE IDENT
/	/	BODY	STC

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN  
WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:  
a) THE NAME "ALLISON" FOLLOWED BY THE  
TOOL NUMBER AND LAST CHANGE LETTER.  
b) VENDOR NAME OR TRADEMARK.
2. CADMIUM PLATE ITEM 1 PER AMS  
2400 PRIOR TO ASSY. DIM MUST  
BE MET AFTER PLATING.  
BREAK SHARP EDGES .020 U/S

UNLESS OTHERWISE SPECIFIED	APPROVALS	DATE	ALLISON DIVISION
TOL. ON ANGLES $\pm 1^\circ$	DRAWN H.P. PECK	20 MAY 65	GENERAL MOTORS CORPORATION
TOL. ON 3 PLACE DECIMALS $\pm .010$	CHEK'D R.H. JOHNSON 22 MAY 65		INDIANAPOLIS, INDIANA
TOL. ON 2 PLACE DECIMALS $\pm .02$	CHF. DR. PURSTY 22 May 65		
4-PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC	METALLURGY L. M. C.		
MATL.	ENGR. 2 E. J. A.		
ENGR. 3	ENGR. 3		
FINAL R.J.A.	FINAL R.J.A.		
HEAT TREAT AND HARDNESS	REVIEW APPROVAL		
SEE ITEM	SEE ITEM		
SURFACE TREAT.	INSPECTION		
SEE NOTE	SEE NOTE		

GENERAL SPECIFICATIONS

DRAWING PRACTICE

SURFACE TEXTURE

SCREW THREADS

GENERAL SPECIFICATIONS

SPEC. SUMMARY

LOCAL SPECS. (REF)

AMAS 2400

USED ON ENGINE MODELS  
250 SERIES

EACH ITEM PURCHASED SEPARATELY  
MUST BE STAMPED OR ETCHED WITH  
TOOL NUMBER AND DETAIL NUMBER.  
IF SUITABLE OR SUFFICIENT AREA  
NOT AVAILABLE, ATTACH TAG.

REF-1

FORM 852 C (REV. 4/68)

FILE COPY